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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/540,714	09/02/2005	David Dreher	05-377	2413
34704 RACHMAN &	7590 05/17/2007 • I APOINTE P.C	EXAMINER		
BACHMAN & LAPOINTE, P.C. 900 CHAPEL STREET			VERBITSKY, GAIL KAPLAN	
SUITE 1201 NEW HAVEN, CT 06510		•	ART UNIT	PAPER NUMBER
			2859	
	•		MAIL DATE	DELIVERY MODE
			05/17/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		711
	Application No.	Applicant(s)
	10/540,714	DREHER ET AL.
Office Action Summary	Examiner	Art Unit
	Gail Verbitsky	2859
The MAILING DATE of this communication Period for Reply	appears on the cover sheet w	ith the correspondence address
A SHORTENED STATUTORY PERIOD FOR RE WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFF after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by stany reply received by the Office later than three months after the meanned patent term adjustment. See 37 CFR 1.704(b).	G DATE OF THIS COMMUNION R 1.136(a). In no event, however, may a lower in the state of the state	CATION. reply be timely filed NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).
Status		
1) ☐ Responsive to communication(s) filed on 0. 2a) ☐ This action is FINAL . 2b) ☐ T 3) ☐ Since this application is in condition for allo	This action is non-final.	ters, prosecution as to the merits is
closed in accordance with the practice unde	er <i>Ex parte Quayl</i> e, 1935 C.E). 11, 453 O.G. 213.
Disposition of Claims		
4) Claim(s) 10-16 is/are pending in the application 4a) Of the above claim(s) is/are with the solution of the above claim(s) is/are with the solution of the above claim(s) is/are allowed. 5) Claim(s) 10-16 is/are rejected. 7) Claim(s) is/are objected to solution and solution are subject to restriction and solution of the application of the applicati	drawn from consideration.	
Application Papers		
9) The specification is objected to by the Exam 10) The drawing(s) filed on is/are: a) Applicant may not request that any objection to Replacement drawing sheet(s) including the cor 11) The oath or declaration is objected to by the	accepted or b) objected to the drawing(s) be held in abeyar rrection is required if the drawing	nce. See 37 CFR 1.85(a). g(s) is objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of: 1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the papplication from the International But * See the attached detailed Office action for a	nents have been received. nents have been received in A priority documents have been reau (PCT Rule 17.2(a)).	Application No n received in this National Stage
. Attachment(s)		
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 	Paper No(Summary (PTO-413) (s)/Mail Date Informal Patent Application achment #1.

DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Manecke (U.S. 4491680) in view of Jen et al. (U.S. 5951163) [hereinafter Jen].

Manecke discloses in Fig. 7 a temperature sensing device that could be used to measure temperature of a surface, the device comprising a temperature sensing element (thermocouple) comprising two leads 51 and 52 which pulls through a sensor body 50 in corresponding holes as far as an outer wall of the sensor body. The device also has a crimping sleeve 49 firmly crimped over an equalizing line (insulation) 48 that is arranged in the crimping sleeve 49. The cross section of the equalizing line is reduced in the place of the crimping, as shown in Fig. 8.

For claim 2: The sensing element projects from the equalizing line into the sensor body 50.

Manecke does not explicitly teach to use the device to measure temperature of an (wall) injection-molding device.

Jen teaches that it is very well known in the art to use standard thermocouples to measure temperature of a (wall) injection-molding device.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the device disclosed by Manecke, so as to use it to measure temperature of a (wall) injection molding device, because Jen teaches that a standard/

conventional thermocouple could be use for this purpose, therefore, such a use will minimize the manufacturing costs by using a known device.

The method steps will be met during the normal process of production of the device stated above.

3. Claims 1-2 are rejected under 35 U.S.C. 103(a) as being unpatentable over Manecke (U.S. 4491680).

Manecke discloses in Fig. 7 a temperature sensing device that could be used to measure temperature of a surface, the device comprising a temperature sensing element (thermocouple) comprising two leads 51 and 52 which pulls through a sensor body 50 in corresponding holes as far as an outer wall of the sensor body. The device also has a crimping sleeve 49 crimped over an equalizing line (insulation) 48 that is arranged in the crimping sleeve 49. The cross section of the equalizing line is reduced in the place of the crimping, as shown in Fig. 8.

For claim 2: The sensing element projects from the equalizing line into the sensor body 50. With respect to the preamble of claim 1: the preamble of the claims does not provide enough patentable weight because it has been held that a preamble is denied the effect of a limitation where the claim is drawn to a structure and a portion of the claim following the preamble is a self-contained description of the structure not depending for completeness upon the introductory clause. Kropa v. Robie, 88 USPQ 478 (CCPA 1951).

Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Manecke and Jen.
 Manecke and Jen disclose the device, as stated above.

They do not teach the particular material (insulation) for the equalizing line, as stated in claim 12.

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With respect to the particular material, i.e., glass silk or Kapton, as stated in claim 3, to make the external insulation/ equalizing line, absent any criticality, is only considered to be the "optimum" material that a person having ordinary skill in the art at the time the invention was made using routine experimentation would have found obvious to provide for the insulation disclosed by Manecke and Jen art since it has been held to be a matter of obvious design choice and within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use of the invention. In re Leshin, 125 USPQ 416. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to make the insulation in the device disclosed by Manecke and Jen of Kapton, because Kapton is known to be an insulation commonly used in thermometers.

The method steps will be met during the normal process of production of the device stated above.

5. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over Manecke and Jen, as applied to claims 1-2 above, and further in view of Fox (U.S. 4875782).

Manecke and Jen disclose the device, as stated above.

They do not teach an extraction thread, as stated in claim 13.

Fox discloses a device in the field of applicant's endeavor comprising extraction threads

A adjacent to a crimping sleeve 28. (the numeral A has been added by the Examiner, see

attachment # 1 to the Office action).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the device disclosed by Manecke and Jen, so as to add an

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extraction thread, as taught by Fox, in order to make the device removable and replaceable should the device become damaged.

The method steps will be met during the normal process of production of the device stated above.

6. Claims 15-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Manecke in view of Jen and Steinel et al. (U.S. 6299349) [hereinafter Steinel].

Manecke and Jen combined disclose the device, as stated above.

Manecke does not teach all the limitations of the method steps, as stated in claims 15-16.

Steinel discloses in Fig. 2 a device in the field of applicant's endeavor (for direct/contact measuring temperature in injection molding apparatuses) wherein a temperature sensing element is being made in flush with an outside wall 72 by means of welding or grinding.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the device disclosed by Manecke, so as to weld or grind the temperature sensing element, as taught by Steinel, in order to make it flush with an outer wall to ensure accurate temperature measurements by providing a good contact of the temperature sensing element with a surface of interest by means of the outer wall.

The method steps will be met during the normal process of production of the device stated above.

7. Claims 10-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Babcock et al. (U.S. 3797310) [hereinafter Babcock] in view of Manecke.

Babcock discloses in Fig. 2 a device in the field of applicant's endeavor comprising a temperature sensor/ probe inserted in a mold wall to sense the temperature of the mold wall 10.

Babcock does not have a crimping means, and the remaining limitations of claims 1015.

Manecke discloses in Fig. 7 a temperature sensing device that could be used to measure temperature of a surface, the device comprising a temperature sensing element (thermocouple) comprising two leads 51 and 52 which pulls through a sensor body 50 in corresponding holes as far as an outer wall of the sensor body. The device also has a crimping sleeve 49 crimped over an equalizing line (insulation) 48 that is arranged in the crimping sleeve 49. The cross section of the equalizing line is reduced in the place of the crimping, as shown in Fig. 8.

For claim 2: The sensing element projects from the equalizing line into the sensor body 50.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the device disclosed by Babcock so as to add a crimping means, as taught by Manske, in order to keep the probe tightly inside the housing in a harsh environment.

8. Claims 15-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Babcock in view of Manecke and Steinel et al. (U.S. 6299349) [hereinafter Steinel].

Babcock and Manecke combined disclose the device, as stated above.

They do not teach all the limitations of the method steps, as stated in claims 15-16.

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Steinel discloses in Fig. 2 a device in the field of applicant's endeavor (for direct/contact measuring temperature in injection molding apparatuses) wherein a temperature-sensing element is being made in flush with an outside wall 72 by means of welding or grinding.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the device disclosed by Babcock and Manecke, so as to weld or grind the temperature sensing element, as taught by Steinel, in order to make it flush with an outer wall to ensure accurate temperature measurements by providing a good contact of the temperature sensing element with a surface of interest by means of the outer wall. The method steps will be met during the normal process of production of the device stated

above.

Response to Arguments

9. During the interview on April 19, 2007, the Applicant argued that the previous Office Action mailed on January 18, 2007 has not addressed the preliminary amendment. In view of arguments presented by Applicant, this Office Action is issued to replace the previous Office action mailed on January 18, 2007.

Conclusion

10. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The prior art cited in the PTO-892 and not mentioned above disclose related devices and methods.

JP 06074837A discloses a device comprising a temperature sensor 11 for measuring temperature/ heat flux from a mold wall.

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Howell (U.S. 3745828) discloses a device for measuring temperature of a mold wall 12

comprising a temperature probe. Howell does not teach the particular probe as claimed by

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applicant.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Gail Verbitsky whose telephone number is 571/272-2253. The

examiner can normally be reached on 7:30 to 4:00 ET.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Diego Gutierrez can be reached on 571/272-2245. The fax phone number for the

organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

GKV

Gail Verbitsky

Primary Patent Examiner, TC 2800

6. Olelot

May 10, 2007

Oct. 24, 1989 4,875,782 Sheet 1 of 3 FIG.1

U.S. Patent

attachment # 1 (12/28/2006)